

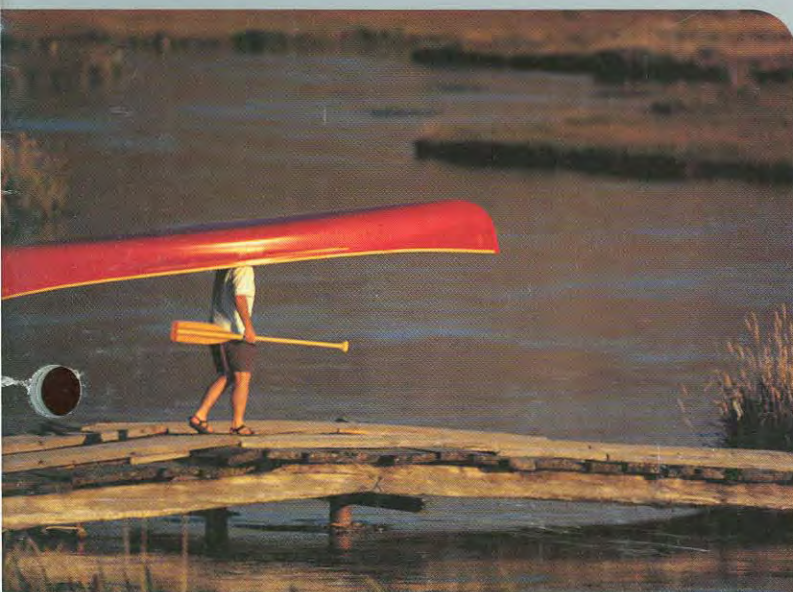
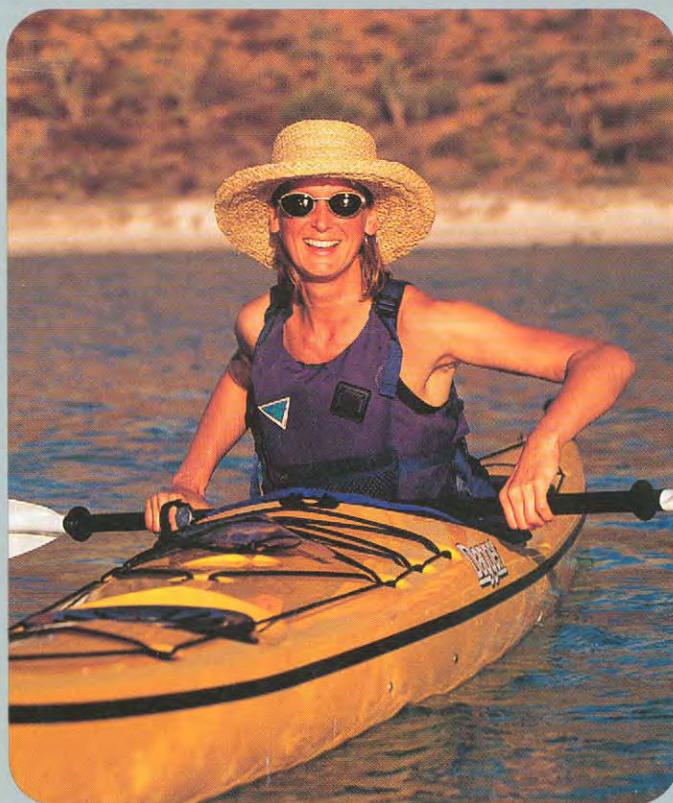
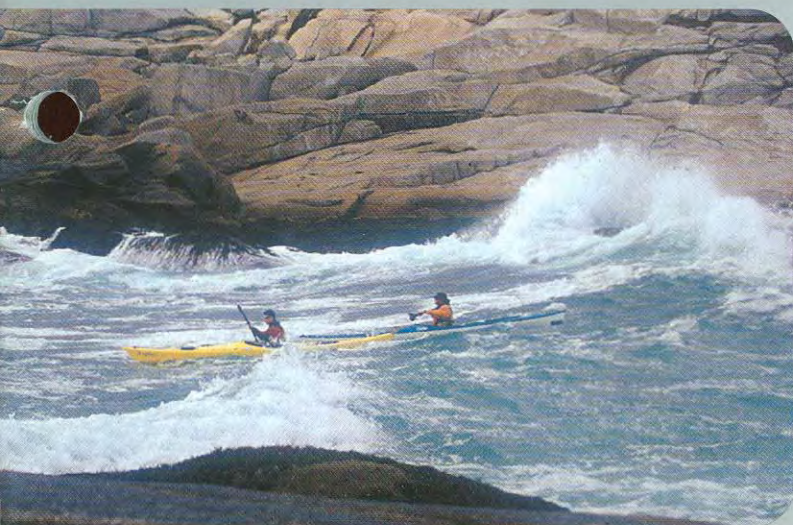
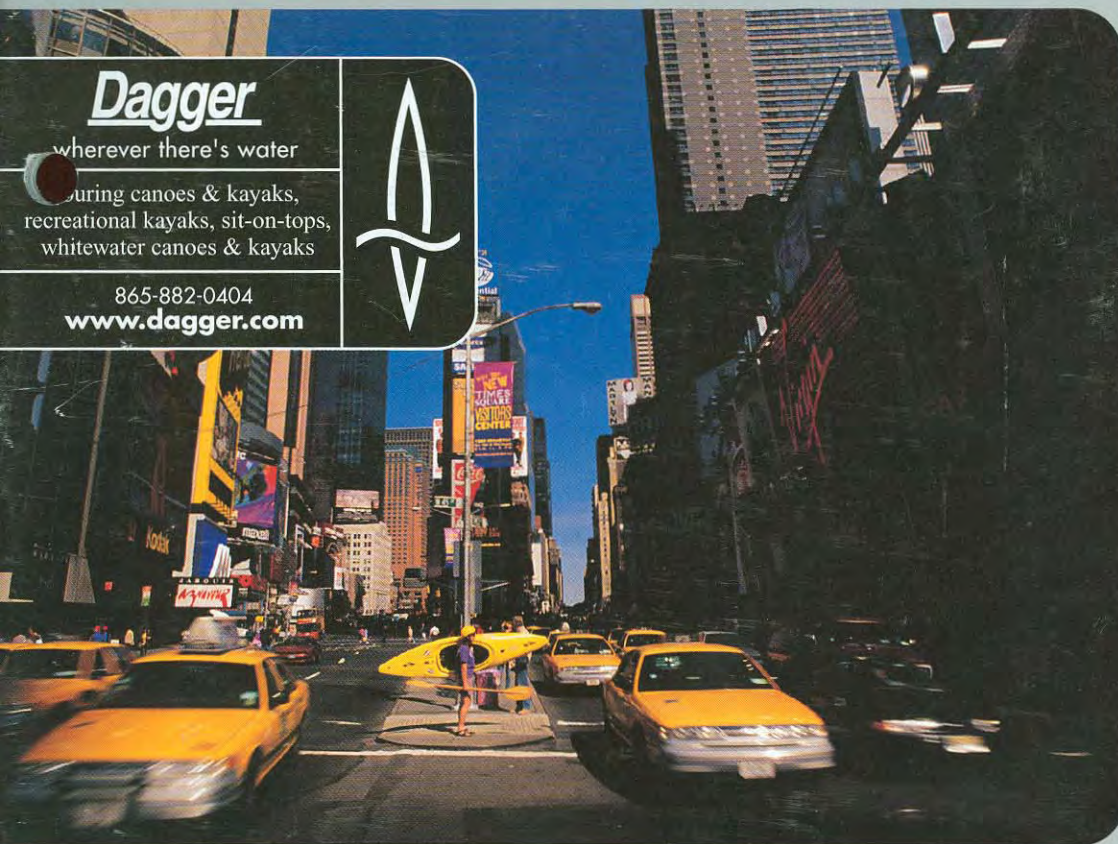
Dagger

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uring canoes & kayaks,
recreational kayaks, sit-on-tops,
whitewater canoes & kayaks

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2000

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TOURING
CANOES

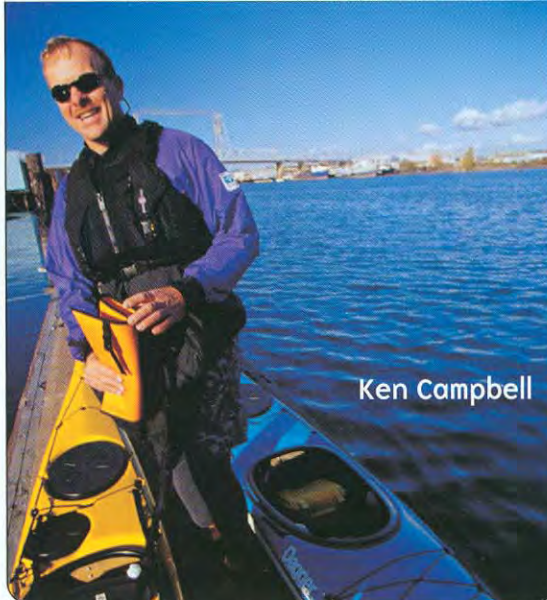
SIT-ON-TOP
KAYAKS

RECREATIONAL
KAYAKS

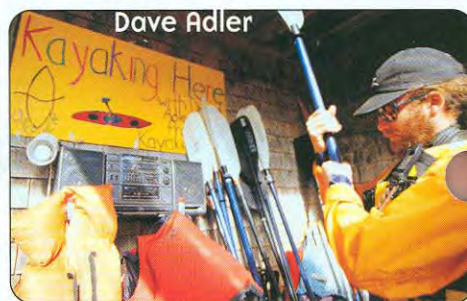
WHITewater
CANOES

WHITewater
KAYAKS

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Ken Campbell



Dave Adler

Codfish to Kayaks

The once thriving fishing community of Lower Prospect, Nova Scotia is looking forward to a future as a tourism and sea kayaking center with the aid of a Team Dagger member. Dave Adler, a professional kayak guide and instructor, has made Lower Prospect his home and is helping to fuel the town's rebirth. While running a touring kayak guide service, he volunteers as a reading instructor and also donates his time teaching the community's kids about kayaking. Dave hopes that as the kids learn about kayaking, they will create a synergy that leads to a substantial sea kayaking presence in the area. The beautiful bayside community is currently making plans to renovate an old fish factory into a multi-use tourist center. Along with restaurants and shops, the center will include exhibits on the community's fishing heritage and a sea kayaking center. Dave and the town hope that the focus on tourism and kayaking will lead to a revitalized community and sense of direction for the future.

Welcome to the world of Dagger

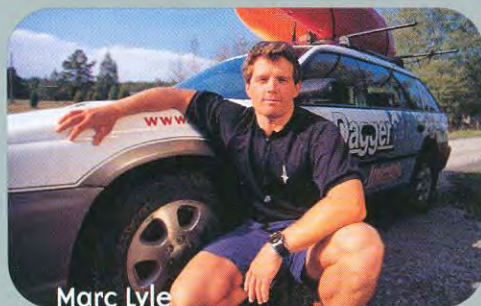
Welcome the world of Dagger and our 2000 catalog. For the new season we have more choices for you in every category of boat we produce. From the Legend to the Ultrafuge, we pride ourselves in consistently producing quality canoes and kayaks for the ever-changing world of boating and boaters. In this catalog you'll learn about our company, our products, and meet some of the people that depend on our boats. We've always been a company made up of paddlers, and you can see that difference in our innovative approach to design and production. We don't just make and sell boats, we paddle them. This has been Dagger's philosophy since we started making boats 12 years ago, and so it remains.

Around the Rock 2000

In the summer of 2000 kayak guide and instructor Ken Campbell will circumnavigate the island of Newfoundland to raise funds for Literacy Outreach, a Tacoma literacy program. Paddling touring kayaks donated by Dagger, the "Around the Rock" expedition will cover approximately 1600 miles as it follows the convoluted coastline of Canada's least familiar province. The expedition has been conceived as a way to focus attention on the problem of illiteracy and how to help combat this silent disability. "Around the Rock" combines the drive for adventure and discovery with the commitment required to end illiteracy. Look for more information in upcoming issues of Fluid Magazine.



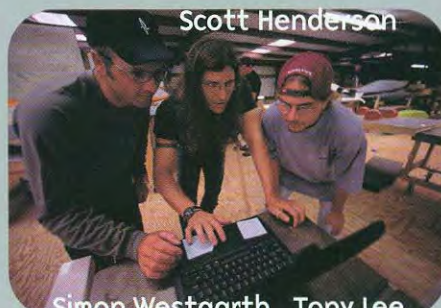
The Birth of a Boat ~ Area 51's Class V security is broken ~



Marc Lyle

Our in-house Research and Development team is unique in that it controls every step of the design process, from concept to production model. Having this control ensures consistency and the smooth integration of all design facets including parts, assembly and the casting of the final production mold.

When a new canoe or kayak is conceived, our R&D team defines design parameters and creates a timetable for having the final mold and all complemen-



Scott Henderson

Simon Westgarth Tony Lee

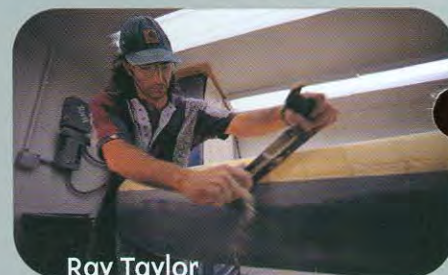
tary parts. Computer aided design allows the team to view a virtual boat and provides the output necessary for creating a life-sized 3-D model or "plug." From the plug, a composite mold is made and plastic prototypes are produced for testing, testing and more testing.

During prototype testing, all factors of the paddler and boat are taken into account, from comfort and safety to performance and aesthetics. Improvements are made accordingly and other proto-

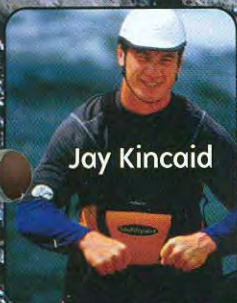
"our ingenuity makes for euphoric product testing" ~ marc lyle

types are produced and tested as necessary. At the same time, parts such as seats and thigh braces are being developed for the new designs.

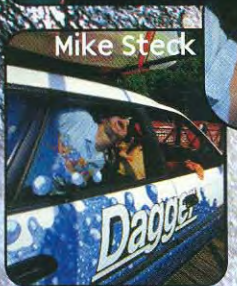
When the final prototype is refined and approved, a production mold is cast and prepped. Ovens are then calibrated and the first production boat is run and pulled from the mold. The new parts are installed and the boat is again tested for comfort and



Ray Taylor



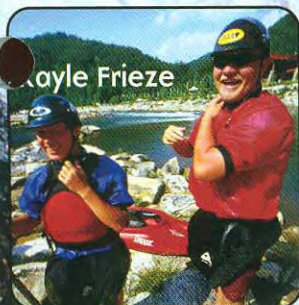
Jay Kincaid



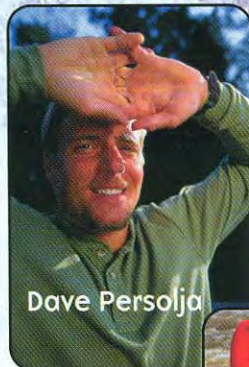
Mike Steck



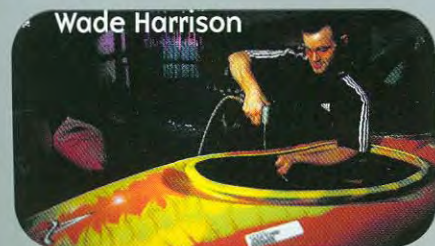
Dustin Knapp



Kayle Frieze

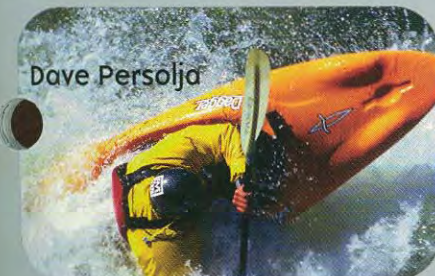


Dave Persolija



Wade Harrison

performance. After final adjustments are made to the production model and its parts, the boat is officially in production and on the way to our dealers and you.

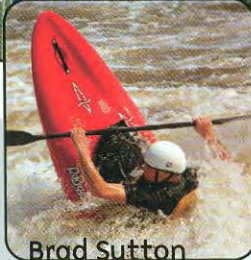
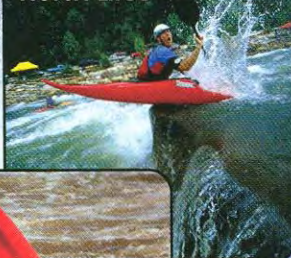


Dave Persolija

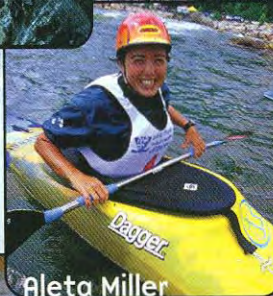
David Grubbs



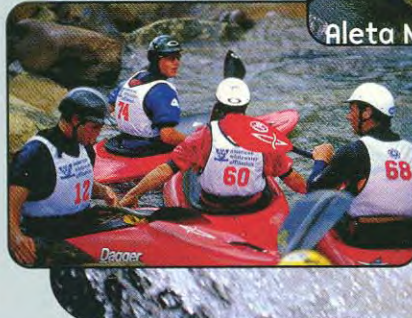
Keith Liles



Brad Sutton



Aleeta Miller



Brandon Knapp

Team D Freestyle

Straight now a-comin' atch-ya
A Cold Throwin'...down at the hole
You've seen 'em, you can't believe 'em
Team D...all you'll ever need to know.

Thrown' ends n' makin' friends,
Driven the Subee cuz the road never ends.
Waterfalls, ender stalls, droppin' the hammer
when the river calls.

We gotz the low-down on the Showdown
Toss the centrifuge into th' mix
Hear the rhythm, feel the power
The lines we're runnin', just plain ol' sick.

Join our posse if you dare, but beware:
we run the hair - We're in it to win it... soooo
bring it on till the crack of dawn.
Stylin', profilin' ... like Grandmaster Flash on the
mic - Splittin' it, kickin' it and makin' it right
So bring it on and on and on and on.

That's right Y'all, Team D Y'all...



(main photo) Souh Fork of the Middle Fork of the Tule, CA. Kayle decided to run a questionable left hand line in this drop, which proved to be successful.

~ Photo by Brandon Knapp (also a Team D member and the first to run this waterfall)

Reduce - Reuse - Recycle ~Dagger's catalog is printed on recycled paper. We hope you will recycle it by passing it on or placing it in a proper recycling facility.

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Dagger

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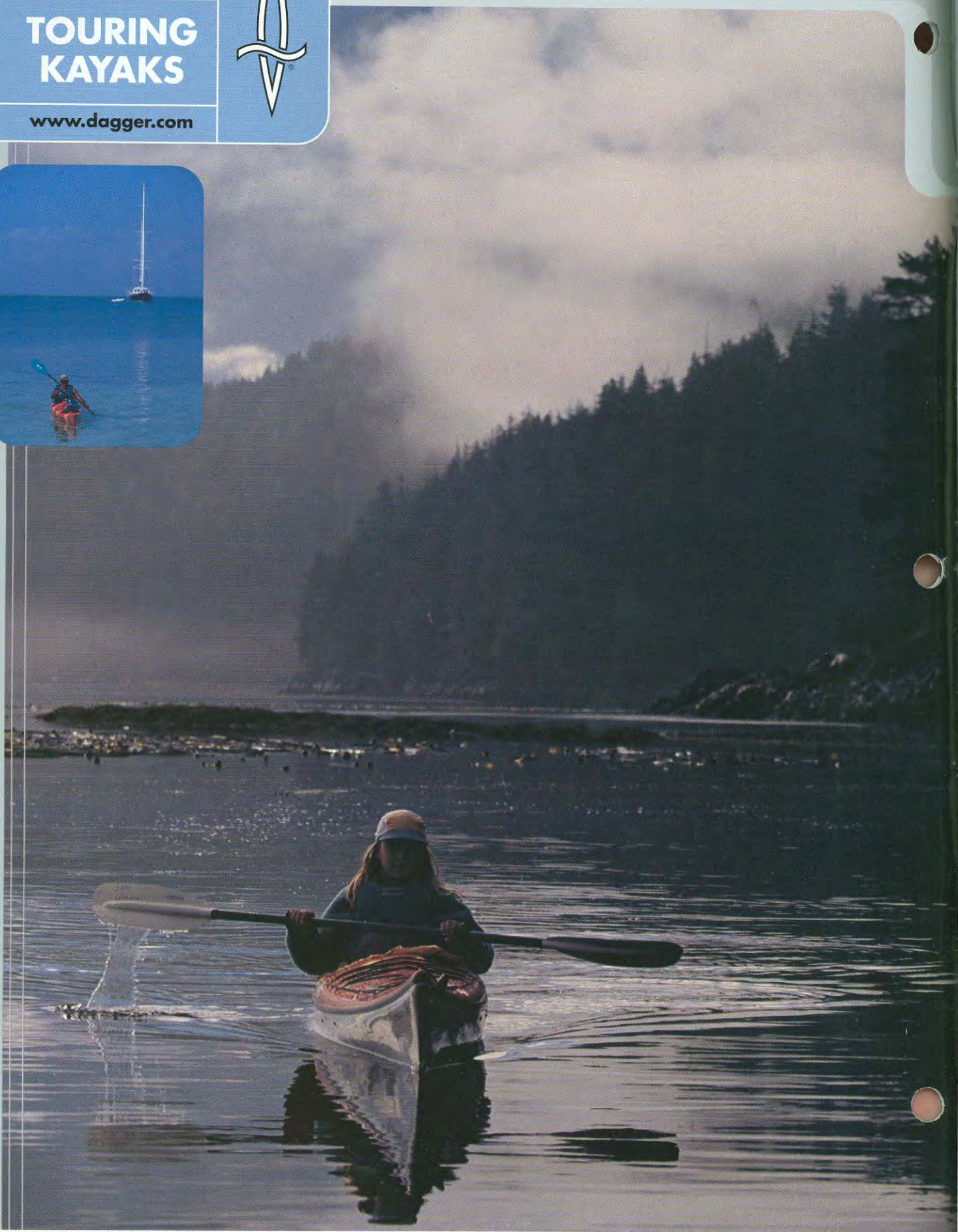
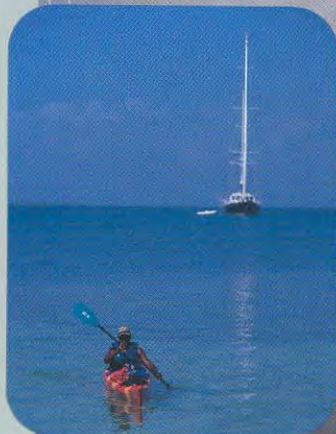
TOURING KAYAKS

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William Thompson, a Belize Native,
paddles in from his sailboat moored in
South Water Key, Belize.
~ photo by Jack Popowich

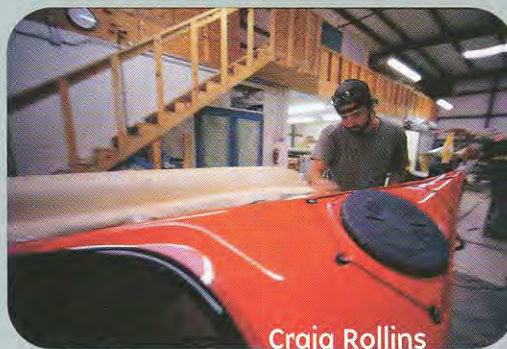
(main photo) Jenni Lee Spiker during a 20 mile Spiker family
paddling trip on Johnston Strait, BC Canada. This particular
trip will be featured in Outside Magazine's March Family
Edition Special Issue. ~ Photo by Scott Spiker



Composite Construction

Attention to detail is the driving force in producing Dagger touring kayaks. Our new composites facility, under the direction of Andy Bridge, is dedicated to handcrafting these custom kayaks using proprietary materials and construction techniques. Special consideration to lay-ups make our boats the strongest, stiffest and lightest available. Extra cloth layers are laminated under the cockpit to add considerable strength and rigidity to the hull. A new seam tape unites the hull and deck eliminating any chances of leakage or gel coat cracking. It also stiffens and reinforces the hull in an extremely critical location.

The hull and deck of our composite touring kayaks are created by a unique vacuum bagging process that reduces excess resin and ensures the lightest boat possible. A tough, long lasting gel-coat acts as a protective layer and provides the boat with its color. After the hull and deck are sprayed with gel-coat and molded, our composite specialists seam the kayak together and complete the assembly by adding hatch rims, steerage systems, seats and other components. The result is a composite dream machine for the discriminating sea kayaker.



Craig Rollins



Meridian SK

Length: 16' (4 m 88 cm) Width: 22" (56 cm) Weight (fiberglass/Kevlar™): 50/46 lbs (22.7/20.4 kg) Hatch Volume (bow/stern): 3700 in³/6200 in³ (61/102 liters) Maximum Load: 280 lbs (127 kg) Cockpit: 31.5" x 16.5" (80 x 42 cm) Material: Fiberglass or Kevlar™

Excellent link between a day tripper and an expedition boat ~ the most agile sea kayak in our line ~ our lightest composite sea kayak ~ cockpit controllable retractable skeg system ~ pronounced vee at the bow and stern ends with a shallow arch midship ~ easily accessible hatches and enough storage for multi-day tripping ~ also available without a skeg and in a cut-down version for smaller paddlers — "Handles well in conditions ranging from flat calm to steep chop..." National Geographic Adventure Magazine



Latitude

Length: 17' 4" (5 m 28 cm) Width: 22" (56 cm) Weight (fiberglass/Kevlar™): 52/48 lbs (23.6/21.8 kg) Hatch Volume (bow/stern): 5100 in³/9000 in³ (83/147 liters) Maximum Load: 300 lbs (136 kg) Cockpit: 31.5" x 16.5" (80 x 42 cm) Material: Fiberglass or Kevlar™

Fills the gap between the nimble Meridian and the expedition Sitka ~ fast composite kayak without sacrificing maneuverability ~ semi-hard chines with Greenland style bow ~ Patented Integral Rudder System for reduced drag, increased durability and cleaner lines ~ leak-proof, canted fiberglass bulkheads ~ your choice of kevlar or fiberglass layups to match your paddling needs



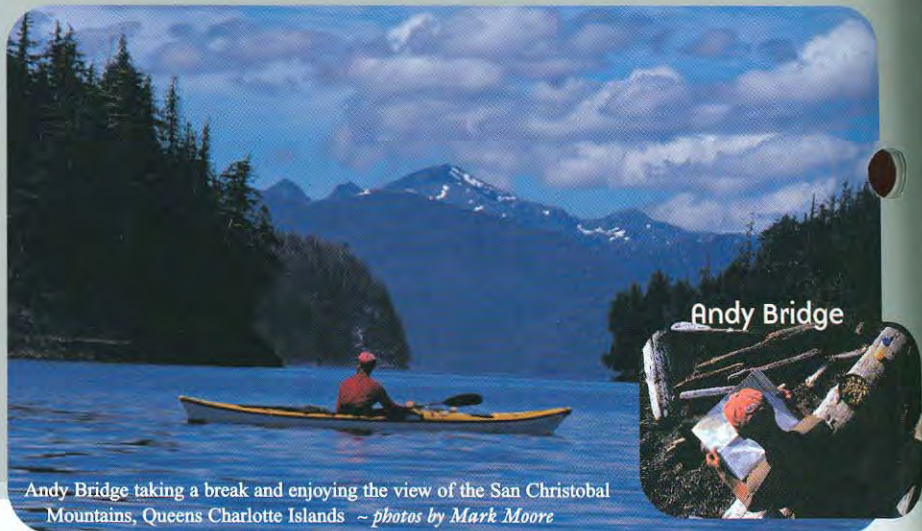
Sitka

Length: 17' 11" (5 m 38 cm) Width: 22" (56 cm) Weight (fiberglass/Kevlar™): 63/57 lbs (28.6/25.9 kg) Hatch Volume (bow/stern): 7400 in³/9700 in³ (121/159 liters) Maximum Load: 320 lbs (145 kg) Cockpit: 31.5" x 16.5" (80 x 42 cm) Material: Fiberglass or Kevlar™

High volume, expedition proven composite kayak ~ long waterline for tracking, speed and smoothing out the chop ~ extra-wide hatch openings for easy loading and unloading ~ ample storage capacity for expedition length trips ~ comfortable cockpit with ergonomic seat and thighbraces ~ awarded the "DROOL" factor in Outside Magazine's Buyer's Guide — "Will meet a variety of paddling styles and will appeal to a wide range of boaters." Sea Kayaker Magazine

Queen Charlotte Islands

Dagger Composites Manager Andy Bridge used some time off during the summer of 1999 to explore the Queen Charlotte Islands of British Columbia, Canada. Choosing the Dagger Sitka sea kayak because of its speed, comfort and large load capacity, Andy covered 200 miles in 11 days. The expedition visited both the protected eastern side of the islands and the unprotected western side where weather systems from Japan cross the Pacific Ocean and batter the coastline. With towering mountains and beautiful alpine meadows teeming with plant and animal life, there's no wonder why the natives call this region "Gwaii Haanas" or "place of wonder." Look for full expedition coverage in Fluid Magazine.



Andy Bridge taking a break and enjoying the view of the San Christobal Mountains, Queens Charlotte Islands ~ photos by Mark Moore

Andy Bridge



Baja

Length: 15' 6" (4 m 73 cm) Width: 22.5" (57 cm) Weight: 53 lbs (24 kg) Hatch Volume (bow/stern): 2000 in³/6500 in³ (33/107 liters) Maximum Load: 265 lbs (120 kg) Cockpit: 34" x 19" (86 x 48 cm) Material: EXL - recyclable, repairable superlinear polyethylene



Expedition-ready sea kayak for the small to mid-sized paddler ~ responsive hull with harder chines and slightly arched bottom ~ smaller, lower profile version of the Atlantis ~ holds and carves on a wave ~ Patented Integral Rudder System for reduced drag, increased durability and cleaner lines



Atlantis

Length: 17' 2" (5 m 23 cm) Width: 23.5" (59 cm) Weight: 69 lbs (31.3 kg) Hatch Volume (bow/stern): 4500 in³/8400 in³ (74/138 liters) Maximum Load: 335 lbs (152 kg) Cockpit: 34" x 19" (86 x 48 cm) Material: EXL - recyclable, repairable superlinear polyethylene



Expedition style polyethylene touring kayak for medium to large paddlers ~ the largest load capacity of our polyethylene touring kayaks ~ roomy, high volume cockpit for comfort during long trips ~ long waterline for hard tracking and smoother open water crossings ~ Patented Integral Rudder System for reduced drag, increased durability and cleaner lines — **"Fast, maneuverable, and stable for medium-sized paddlers, and our larger paddlers had enough room"**
Canoe and Kayak Magazine



Magellan

Length: 16' 6" (5 m 3 cm) Width: 22.5" (57 cm) Weight: 61 lbs. (27.7 kg) Hatch Volume (bow/stern): 4200 in³/7200 in³ (62/115 liters) Cockpit: 34" x 19" (86 x 48 cm) Material: EXL - recyclable, repairable superlinear polyethylene



Versatile mid-sized kayak ~ Fills the niche between the expedition style Atlantis and shorter touring kayaks ~ voluminous bow and stern storage areas with watertight welded plastic bulkheads ~ sharp entry lines for cutting through rough water ~ designed for easy acceleration and glide ~ extremely comfortable cockpit ~ classic West Greenland styling ~ (shown with optional rudder)

Dave Adler



Dave Adler navigates the high seas during his late afternoon workout around the Lower Prospect Peninsula. Lower Prospect, Nova Scotia. ~ photo by Jack Parker

Gary Bulmer & Judith Dwyer camping on Pyramid Lake, Nevada. ~ photo by Larry Prosser



Interchangeable Thighbraces (for touring and whitewater kayaks)

Take one glance around when you're out paddling and it's easy to see that kayakers come in all shapes and sizes. Dagger has taken this into consideration for years and continues to make high performance kayaks with comfort in mind. One way we achieve this is with our interchangeable kayak thigh brace system. By offering four distinctly different thigh braces, you can choose which fit is best for you and easily install them in your whitewater or touring kayak.

- **Less Aggressive** - Ease of entry and exit makes this the top choice for new paddlers. A slight taper and large platform make it ideal for kayakers worried about a "wet exit" as well as paddlers with larger thighs. It is also the best choice for most touring kayakers.

- **Comfort Fit** - The Cadillac of thigh braces! Comfort Fit thigh braces allow you to paddle those full day trips without the cramping. With contours closer to the hips, this brace fits women especially well.

- **Aggressive** - Lock & Load! By far our deepest cut. We designed the aggressive thigh brace for the kayakers with "skinny pins" or for those looking for the tightest anatomical fit available. This is the one that's sure to keep you planted firmly in the saddle.

- **Freestyle** - The top choice of rodeo boaters worldwide. This brace offers a shorter taper and more pronounced curves to ensure you will be kept snug without discomfort.



Callisto

Length: 13' 8" (4 m 17 cm) Width: 24" (61 cm) Weight: 51 lbs (23.1 kg) Hatch Volume (stern): 5500 in³ (88 liters) Maximum Load: 205 lbs. (93 kg) Cockpit: 34" x 19" (86 x 48 cm) Material: EXL - recyclable, repairable superlinear polyethylene



Stable, user friendly hull design tracks well and is responsive when leaned on edge ~ designed for day trips and weekend touring ~ superb for those who paddle everything from rivers to lakes and bays ~ light weight and maneuverability make it great for kids and smaller adults ~ (shown with optional rudder)



Savannah

Length: 14' 6" (4 m 42 cm) Width: 25" (64 cm) Weight: 53 lbs (24 kg) Hatch Volume (bow/stern): 1500 in³/5100 in³ (25/83 liters) Maximum Load: 300 lbs (136 kg) Cockpit: 34" x 19" (86 x 48 cm) Material: EXL - recyclable, repairable superlinear polyethylene



A manageable sized kayak with a round bow hatch and bulkhead ~ one of our most versatile touring kayaks ~ forgiving, easy to paddle design that's perfect for beginners ~ responsive and maneuverable enough for river paddling ~ ample bow and stern storage capacity for a long weekend ~ great all-around kayak ~ (shown with optional rudder)



Crossover

Length: 12' 6" (3 m 81 cm) Width: 24.5" (62 cm) Weight: 50 lbs (22.7 kg) Volume: 83 gallons (314 liters) Max Load: 245 lbs (111 kg)
Cockpit: 34" x 19" (86 x 48 cm) Material: EXL - recyclable, repairable superlinear polyethylene



Hybrid whitewater and touring design ~ for day touring on flatwater and whitewater up to Class III
~ the best compromise of tracking and maneuverability ~ stern hatch with non-implosive Hurricane hatch cover ~ detachable skeg for better tracking on flatwater ~ (prototype shown)



Trinidad

Length: 17' 5" (5 m 31 cm) Width: 29" (74 cm) Weight: 85 lbs (38.6 kg) Hatch Volume (center/stern): 8000 in³/3500 in³ (131/65 liters)
Maximum Load: 450 lbs (204 kg) Cockpits: 34" x 19" (86 x 48 cm) Material: EXL - recyclable, repairable superlinear polyethylene



Our first and long-awaited polyethylene tandem sea kayak ~ wide beam for stability in all conditions
~ long waterline length means great speed and tracking ~ roomy cockpits for long-term comfort ~ enough storage room for multi-day trips ~ flip down rudder for greater control and maneuverability ~ (prototype shown)

COMPARISON CHART

		Boat Weight Max Load	YOU				the BOAT			the WATER			Color Options							
			Solo	THOUGH	BEGINNER	INTERMEDIATE	ADVANCED	EXPERT	STABILITY	CRUISING EFFICIENCY	QUICK TURNING	TRACKING	LAKES	RIVERS	BEACH/SIDE	GENUINE WHITENESS	DAY WORKBOATS	FAMILY PADDLING	OVERNIGHT CAMPING	EXTENDED TRIPPING
Meridian SK		50 lbs.* 280 lbs.	◆	●	★	★	★	★	●	★	★	★	★	●	★	★	★	★	★	★
Latitude		52 lbs.* 300 lbs.	◆	●	★	★	★	★	●	★	★	★	★	●	★	★	★	★	★	★
Sitka		63 lbs.* 320 lbs.	◆	●	★	★	★	★	●	★	★	★	★	●	★	★	★	★	★	★
Baja		53 lbs.** 265 lbs.	◆	●	★	★	★	★	●	★	★	★	★	●	★	★	★	★	★	★
Atlantis		69 lbs.** 335 lbs.	◆	●	★	★	★	★	●	★	★	★	★	●	★	★	★	★	★	★
Magellan		61 lbs.** 315 lbs.	◆	●	★	★	★	★	●	★	★	★	★	●	★	★	★	★	★	★
Callisto		51 lbs.** 205 lbs.	◆	●	★	★	★	★	●	★	★	★	★	●	★	★	★	★	★	★
Savannah		53 lbs.** 300 lbs.	◆	●	★	★	★	★	●	★	★	★	★	●	★	★	★	★	★	★
Crossover		50 lbs. 260 lbs.	◆	●	★	★	★	★	●	★	★	★	★	●	★	★	★	★	★	★
Trinidad		85 lbs. 450 lbs.	◆	●	★	★	★	★	●	★	★	★	★	●	★	★	★	★	★	★

* fiberglass models (Kevlar™ models weigh less)
** basic models w/o rudders

★ GREAT! ● GOOD ○ OK ○ NOT SUITABLE

* black and white are custom colors only available as a multi-color option

Seldom does an individual leave his fingerprint on an industry like Roy has on paddlesports. Thanks for putting your life into your work.

- Gordy Sussman, Rutabaga

Dagger thanks **ROY** for his lifelong contributions to the canoeing industry and we wish him a happy retirement!

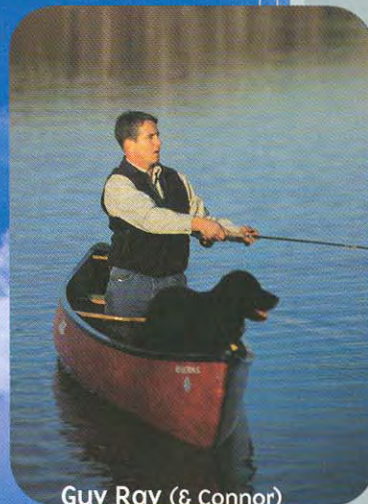


Dagger.

wherever there's water

**TOURING
CANOES**

www.dagger.com



Guy Ray (& Connor)

(top photo) When Guy isn't busy keeping the Dagger factory running properly, he is either working on his farm, riding his horses or fishing the time away.

~ Photo by John Lindsey

(main photo) Amy Wiley and her pup, Pearl, paddling on Electra Lake, Colorado.

~ Photo by Wiley/Wales



Selective Reinforced Lay-up

Our canoe team, with Roy Guinn at the helm, has pioneered the materials and processes utilized in manufacturing RoyaleX canoes for whitewater and flatwater. Our unique precision reinforced RoyaleX lay-ups offer the extra strength where you need it with a specific lay-up for each canoe model. High impact areas on the canoe like the ends, midship and most importantly, the bottom, have a thicker layer of material while non-critical areas are minimized to lower the overall boat weight. In the end this makes the strongest, lightest weight canoe possible.

Dagger canoes begin as a flat sheet of RoyaleX, a five-layer laminate of vinyl and ABS plastic with a foam core. The sheet is heated in an oven to make it malleable, then pulled out and stretched over a molding table. The

Our RoyaleX offers a unique lay-up that puts strength where you need it — in the belly of the canoe. -Joe Pulliam

canoe mold is then lowered onto the molding table, making an airtight seal against the sheet of RoyaleX. Next, two hydraulic rams from underneath the table push the ends of the sheet into the ends of the mold. A strong vacuum is then activated to draw the pliable sheet into the mold. After the material has cooled in the form of the mold, the seamless canoe is ready to be trimmed and assembled by our veteran canoe builders.

Composite Materials and Lay-up

Our composite canoes offer unparalleled rigidity and corresponding hull efficiency. A foam reinforcement core molded into the bottoms of our composite canoes reduces flex while boosting structural integrity. Quality fiberglass and Kevlar™ construction means durable hulls of lasting beauty. Sharp entry lines at bow and stern create canoes that are both fast and hard-tracking on the open water. These features ensure your Dagger composite canoe will be with you every stroke of the way.



Tony Strickland



Buster Barnes



Floyd Jackson



Reflection 15

Length: 15' 4" (4 m 67 cm) Beam (max/4" waterline): 34"/33" (86/84 cm) Weight (wood/vinyl): 53/55 lbs (24/25 kg)
Depth (ends/midship): 16.5"/13.5" (42/34 cm) Rocker: 1" (2.5 cm) 6" Freeboard: 800 lbs* (363 kg)



Our most popular and versatile touring canoe ~ balanced flatwater and river performance ~ designed to be paddled tandem or solo (with optional center seat) ~ asymmetrical hull for speed and tracking ~ mild rocker to handle choppy water and waves ~ shallow arch cross-section for stability and efficiency ~ lightweight, reinforced RoyaleX layup — **"The Reflection epitomizes the multiple-personality pleasures of a well-designed canoe."** Outside Magazine's Buyer's Guide



Reflection 16

Length: 16' 4" (4 m 98 cm) Beam (max/4" waterline): 35"/33" (89/84 cm) Weight (wood/vinyl): 58/60 lbs (26.3/27.2 kg)
Depth (ends/midship): 17"/14" (43/35 cm) Rocker (bow/stern): 2.25"/1.5" (5/1 cm) 6" Freeboard: 940 lbs* (426 kg)



Faster, with more load capacity than the Reflection 15 ~ for flatwater paddlers who occasionally paddle whitewater ~ designed to be paddled tandem or solo (with optional center seat) ~ shallow arch cross-section for stability and efficiency ~ asymmetrical hull for speed and tracking ~ lightweight, reinforced RoyaleX layup — **"Wide-beamed and stable enough for even the beginner canoeist to handle with relative ease."** Camping Life Magazine



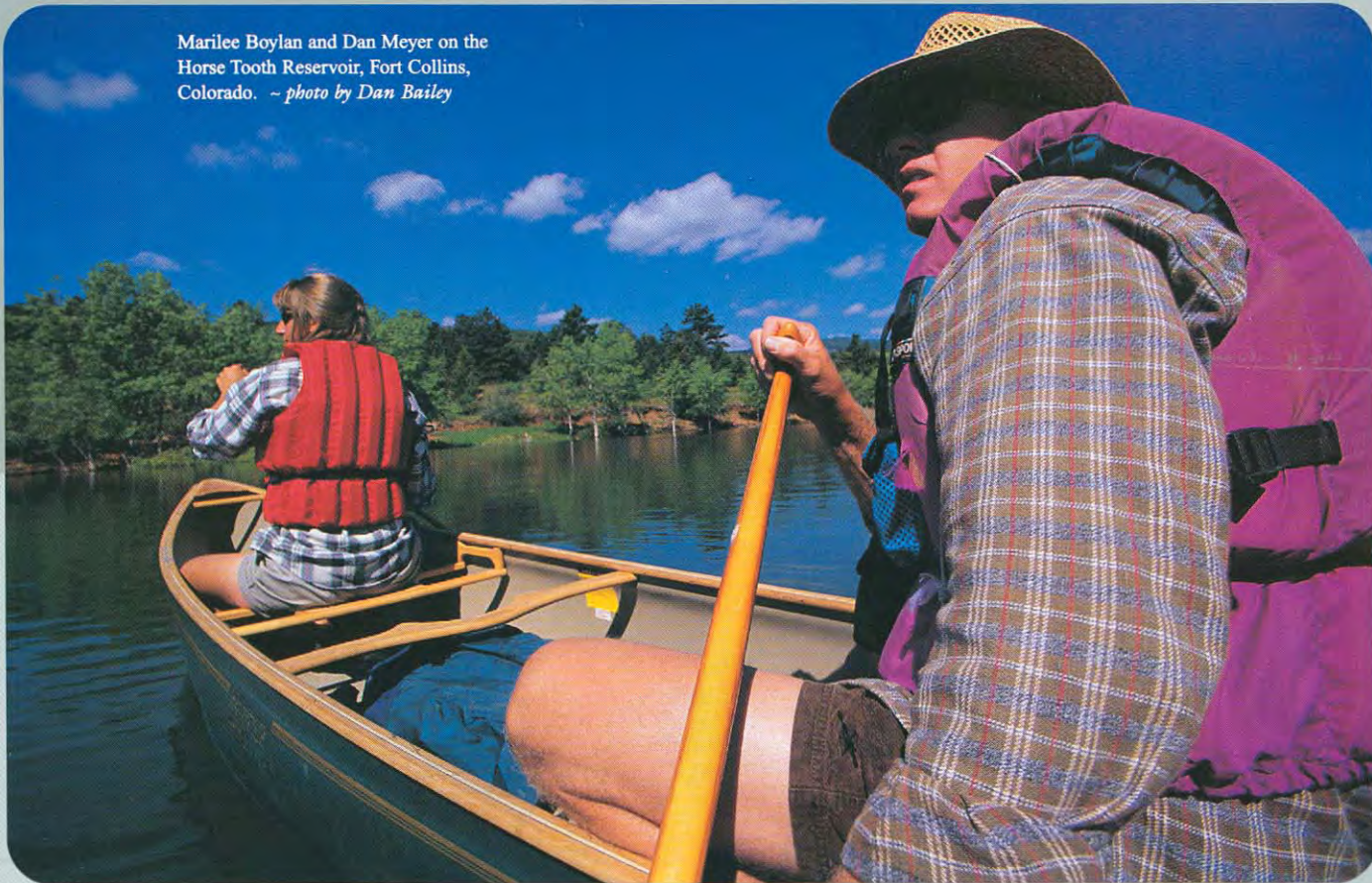
Reflection 17

Length: 17' 4" (5 m 28 cm) Beam (max/4" waterline): 35"/33" (89/84 cm) Weight (wood/vinyl): 63/65 lbs (28.6/29.5 kg)
Depth (ends/midship): 17"/13" (42/35 cm) Rocker (bow/stern): 2.25"/1.5" (5/1 cm) 6" Freeboard: 1100 lbs* (500 kg)



Fastest and roomiest of the RoyaleX Reflection series ~ designed for fast, efficient flatwater paddling ~ large load capacity for multi-day trips ~ sleek profile to resist gusts and winds ~ shallow arch cross-section for stability and efficiency ~ asymmetrical hull for speed and tracking ~ lightweight, reinforced RoyaleX layup

Marilee Boylan and Dan Meyer on the
Horse Tooth Reservoir, Fort Collins,
Colorado. ~ photo by Dan Bailey



R16 Composite

Length: 16' 4" (4 m 98 cm) Beam (max/4" waterline): 35 1/2"/33" (89/84 cm) Weight (Kevlar™/Fiberglass): 49/59 lbs (22.2/26.8 kg)
Depth (ends/midship): 17"/14" (43/35 cm) Rocker (bow/stern): 1 1/2" (2/1 cm) 6" Freeboard: 940 lbs* (426 kg)



Modified fiberglass or Kevlar™ version of the popular and versatile Reflection 16 ~ sharper entry lines improve speed ~ lighter and stiffer than Royalex ~ asymmetrical hull for speed and tracking ~ shallow arch cross-section for stability and efficiency ~ strong, flexible Northern Ash gunwales ~ Tennessee Cherry deckplates



R17 Composite

Length: 17' 4" (5 m 28 cm) Beam (max/4" waterline): 35 1/2"/33" (89/84 cm) Weight (Kevlar™/Fiberglass): 52/62 lbs (23.6/28.1 kg)
Depth (ends/midship): 17"/13.75" (43/35 cm) Rocker (bow/stern): 1 1/2" (2/1 cm) 6" Freeboard: 1100 lbs* (500 kg)



Fiberglass or Kevlar™ version of the Reflection 17 ~ our fastest, most efficient touring and tripping canoe ~ sharper, more defined stems boost speed and improve tracking ~ sleek profile to resist gusts and winds ~ shallow arch cross-section for stability and efficiency ~ asymmetrical hull for speed and tracking ~ strong, flexible Northern Ash gunwales and Tennessee Cherry deckplates



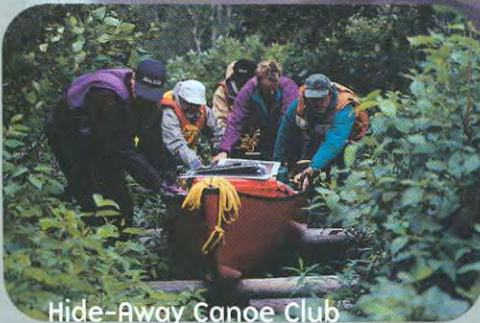
Winisk to the Bay

In August Michael Peake and the Hide-Away Canoe Club completed another of their Northern Canada expeditions by paddling their Dagger canoes 230 miles in two weeks to the Hudson Bay via Ontario's Winisk River. The trip began with an urban-style portage through Toronto's huge Union Station to the train headed north. When they reached the river, the first 60 miles were filled with rapids as the Winisk drops off the edge of the massive Canadian Shield. The expedition team was able to run and line their canoes through every stretch of the rock-filled river.

After the first 60 miles, the expedition paddled the Winisk as it winds through the northern spruce forest, making for the Arctic waters of the Hudson Bay. An end of the trip highlight came as expedition members were exploring the vast, flat shores of the bay and chanced to meet four polar bears. The Winisk to the Bay expedition was web-cast with daily updates sent via sat-phone.

The expedition can be seen online at www.canoe.ca/winiskriver.

(main photo) The expedition group boarded a transcontinental train at Toronto's Union Station for a 24-hour ride up to Savant Lake, just north of Steel. ~ Photo by Michael Peake



Since the river is used by the natives for fishing, the portages were well marked. On this portage logs had been designed to roll a boat over without unloading it and making for an easy 60 yard portage around a rocky, steep drop. ~ Photo by Michael Peake

Hide-Away Canoe Club



Sojourn

Length: 14' 9" (4 m 49 cm) Beam (max/4" waterline): 29"/27" (74/69 cm) Weight (wood/vinyl): 41/43 lbs (18.6/19.5 kg) Depth (ends/midship): 17"/12.5" (43/31.5 cm) Rocker (bow): .5" (1 cm) 6" Freeboard: 480 lbs* (218 kg)



Our incredibly fast, hard tracking solo touring canoe ~ low profile resists heavy winds ~ slightly flared ends keep you dry in choppy water ~ tumblehome allows easy, efficient paddle strokes ~ shallow arch cross-section and asymmetrical hull ~ lightweight Royalex construction — **"For the performance-oriented canoeist the Sojourn is a great choice...this canoe is for those who have somewhere to go in the shortest possible time."** Canoe and Kayak Magazine



Venture 17

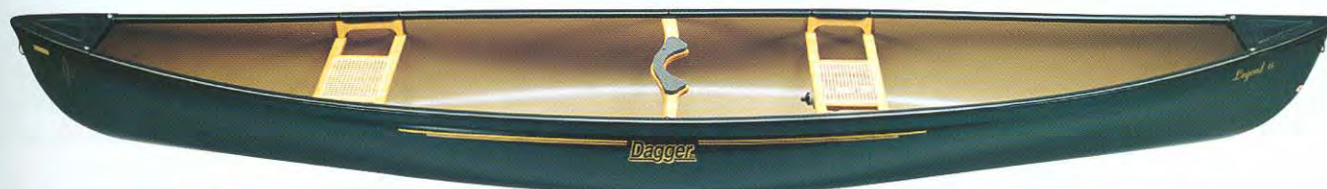
Length: 17' (5 m 18 cm) Beam (max/4" waterline): 36"/33" (91/84 cm) Weight (wood/vinyl): 67/69 lbs (30.4/31.3 kg) Depth (ends/midship): 19"/15" (48/38 cm) Rocker (bow/stern): 1.75"/.75" (4.5/2 cm) 6" Freeboard: 1300 lbs* (590 kg)



Highest load capacity of our touring canoes ~ handles everything from family weekends to extended expeditions ~ asymmetrical hull design and slightly flared ends result in a smooth, dry ride ~ sharp entry and shallow arch hull for speed and glide — **"The big-hulled Venture carries a tremendous load without compromising its handling capabilities or giving up freeboard...one of the fastest big-volume Royalex boats."** Canoe and Kayak Magazine



Joe Cordaro fishing on
Silver Creek in Idaho.
~ photo by Jack Popowich



Legend 15

Length: 15' (4 m 57 cm) Beam (max/4" waterline): 33.5"/33" (85/83 cm) Weight (wood/vinyl): 59/61 lbs (26.8/27.7 kg) Depth (ends/midship): 17"/14.5" (43/37 cm) Rocker: 2" (5 cm) 6" Freeboard: 960 lbs* (435 kg)



Smaller, more maneuverable version of the Legend 16 ~ unique seat configuration allows for solo paddling by sitting in the bow seat "backwards" ~ symmetrical hull design with tumblehome ~ shallow arch cross-section for efficiency and performance ~ flared ends for dryness ~ tough Royalex layup — **"Eddy turns were pretty sharp, maneuverability was very good, and response to strokes was instant and sharp."** River Magazine



Legend 16

Length: 16' (4 m 88 cm) Beam (max/4" waterline): 35"/33.5" (89/85 cm) Weight (wood/vinyl): 68/70 lbs (30.8/31.8 kg) Depth (ends/midship): 17"/14.5" (43/37 cm) Rocker (bow): 2" (5 cm) 6" Freeboard: 1200 lbs* (544 kg)



Great entry level or family canoe ~ designed primarily for rivers but performs well on flatwater ~ huge load capacity for a 16 footer ~ forgiving hull with fully flared ends for dryness and capacity ~ symmetrical hull with shallow arch cross-section for the best all-around performance ~ bomber Royalex construction — **"This versatile boat excels in easy whitewater...its stability, maneuverability and ease of paddling remain constant even when loaded."** River Magazine



The Windwood Farm Boys Home exploring a new environment, Wambaw Creek, Near Charleston, SC
~ photo by Jay Alley

Jay Alley spots Zach and his kids as they come through Big Shoals rapid on Section II of the Chattooga, Georgia. ~ photo by Andy Grizzell

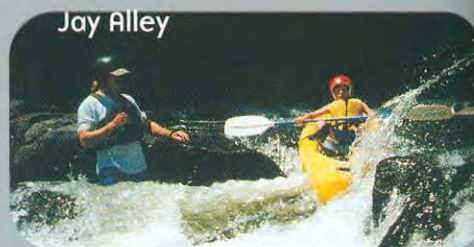
Canoeing for Kids

Canoeing for Kids is a non-profit, volunteer organization based in Columbia, South Carolina that provides disadvantaged children with the thrill and excitement of hands-on outdoor experiences. The organization provides free canoeing, kayaking, rafting and camping trips for kids who otherwise would never know the challenges and rewards of paddling and outdoor adventure.

Jay Alley founded the organization in 1993 by traveling from New York to New Orleans with a team of like-minded paddlers. This mobile Canoe-A-Thon raised \$40,000 and became the seed money to establish Canoeing for Kids. The organization has experienced tremendous growth and continues to increase the number of participants in the program from year to year. Jay estimates that his group has provided paddling and wilderness experiences to over 4,000 underprivileged children. Annual fund raisers and assistance from companies like Dagger have allowed them to amass a fleet of 40 canoes, kayaks and rafts, plus all the essential equipment.

In the new millennium, Canoeing for Kids looks forward to providing even more quality outdoor experiences for the less fortunate. Camp Canoeing for Kids on the Saluda River in Columbia has been established and includes a new boat house and office facility. Future plans for the camp include a teaching/fishing pond, the addition of a second boat house and an arboretum.

Dagger is a proud to be a supporter of Canoeing for Kids efforts as they continue to grow and impact the lives of more and more kids. To learn more about Canoeing for Kids, visit their website at www.canoeingforkids.net or call Dagger at 865.882.0404.



Suwannee

Length: 15' (4 m 57 cm) Beam (max/4" waterline): 36"/35.5" (90/89 cm) Weight (wood/vinyl): 58/60 lbs (26.3/27.2 kg) Depth (ends/midship): 16"/13" (40/37.5 cm) Rocker (bow): .5" (1 cm) 6" Freeboard: 620 lbs* (279 kg)



Our most stable, user friendly touring canoe ~ ideal for family and sporting use ~ paddles easily and turns efficiently ~ tumblehome minimizes gunwale width and makes for smooth paddle strokes ~ enough capacity for weekend tripping ~ shallow arch cross-section and asymmetrical hull for performance and efficiency ~ strong, lightweight Royalex layup — "The most stable canoe I've ever designed." Steve Scarborough

COMPARISON CHART

COMPARISON CHART			Boat Weight 6" Freebd.		YOU				the BOAT				the WATER				Color Options				
			Solo	Tandem	Beginner	Intermediate	Advanced	Expert	Stability	Cruising Efficiency	Quick Turning	Lakes	Rivers	Gentle Whitewater	Difficult Whitewater	Fishing/Hunting	Family Paddling	Overnight Camping	Wilderness Tripping		
Ref. 15		55 lbs.* 800 lbs.	◆◆		★★★★				★●●●			★★★★●	★★★★●	★★★★●	★★★★●	★★★★●	★★★★●	autumn	midnight blue	spruce green	
Ref. 16		60 lbs.* 940 lbs.	◆◆		●★★★★				★★★★★			★★★★●	★★★★●	★★★★●	★★★★●	★★★★●	★★★★●	autumn	midnight blue	spruce green	
Ref. 17		65 lbs.* 1100 lbs.		◆	●★★★★				★★★★★			★★●●	●●●●	●●●●	●●●●	●●●●	●●●●	autumn	midnight blue	spruce green	
Ref. 16 Comp		59 lbs.** 940 lbs.	◆◆		●★★★★				★★★★★			★★★★●	★★★★●	★★★★●	★★★★●	★★★★●	★★★★●	clear (Kevlar) clear (glass)	navy blue	forest green	earth red
Ref. 17 Comp		62 lbs.** 1100 lbs.		◆	●★★★★				★★★★★			★★●●	●●●●	●●●●	●●●●	●●●●	●●●●	clear (Kevlar) clear (glass)	navy blue	forest green	earth red
Sojourn		43 lbs.* 480 lbs.		◆	○★★★★				●●●●★			★★★★●	★★★★●	★★★★●	★★★★●	★★★★●	★★★★●	midnight blue			
Vent. 17		69 lbs.* 1300 lbs.		◆	★★★★★				★★★★●			★★★★●	★★★★●	★★★★●	★★★★●	★★★★●	★★★★●	midnight blue	spruce green		
Legend 15		61 lbs.* 960 lbs.	◆◆		★★★★★				★★●●●			●★★★★	●★★★★	●★★★★	●★★★★	●★★★★	●★★★★	autumn	midnight blue	spruce green	
Legend 16		70 lbs.* 1200 lbs.		◆	★★★★★				★★●●●			●★★★★	●★★★★	●★★★★	●★★★★	●★★★★	●★★★★	autumn	midnight blue	spruce green	
Suwannee		60 lbs.* 620 lbs.	◆◆		★★★●●				★★●●●			★★●●●	●●●●	●●●●	●●●●	●●●●	●●●●	midnight blue	spruce green		

* vinyl trim models (wood trim models weigh less)
** fiberglass models (Kevlar™ models weigh less)

★ GREAT ● GOOD ○ OK ○ NOT SUITABLE